



Recommended Specifications and Quality Assurance Guidelines for Steel Moment- Frame Construction for Seismic Applications

**Program to Reduce the Earthquake Hazards of
Steel Moment-Frame Structures**

DISCLAIMER

This document provides recommendations to supplement industry standard specifications for structural steel construction of steel moment frames intended for seismic applications. In addition it presents recommended guidelines for implementation of construction quality control and quality assurance programs for these structures. These recommendations were developed by practicing engineers, based on professional judgment and experience, and by a program of laboratory, field and analytical research. While every effort has been made to solicit comments from a broad selection of the affected parties, this is not a consensus document. It is primarily intended as a resource document for organizations with appropriate consensus processes for the development of future design standards and building code provisions. **No warranty is offered, with regard to the recommendations contained herein, either by the Federal Emergency Management Agency, the SAC Joint Venture, the individual Joint Venture partners, or their directors, members or employees. These organizations and their employees do not assume any legal liability or responsibility for the accuracy, completeness, or usefulness of any of the information, products or processes included in this publication. The reader is cautioned to review carefully the material presented herein and exercise independent judgment as to its suitability for application to specific engineering projects.** These recommended criteria have been prepared by the SAC Joint Venture with funding provided by the Federal Emergency Management Agency, under contract number EMW-95-C-4770.

Cover Art. The beam-column connection assembly shown on the cover depicts the standard detailing used in welded steel moment-frame construction prior to the 1994 Northridge earthquake. This connection detail was routinely specified by designers in the period 1970-1994 and was prescribed by the *Uniform Building Code* for seismic applications during the period 1985-1994. It is no longer considered to be an acceptable design for seismic applications. Following the Northridge earthquake, it was discovered that many of these beam-column connections had experienced brittle fractures at the joints between the beam flanges and column flanges.

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SAC Joint Venture

A partnership of
Structural Engineers Association of California (SEAOC)
Applied Technology Council (ATC)
California Universities for Research in Earthquake Engineering (CUREe)

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THE SAC JOINT VENTURE

SAC is a joint venture of the Structural Engineers Association of California (SEAOC), the Applied Technology Council (ATC), and California Universities for Research in Earthquake Engineering (CUREe), formed specifically to address both immediate and long-term needs related to solving performance problems with welded, steel moment-frame connections discovered following the 1994 Northridge earthquake. SEAOC is a professional organization composed of more than 3,000 practicing structural engineers in California. The volunteer efforts of SEAOC's members on various technical committees have been instrumental in the development of the earthquake design provisions contained in the *Uniform Building Code* and the 1997 *National Earthquake Hazards Reduction Program (NEHRP) Recommended Provisions for Seismic Regulations for New Buildings and Other Structures*. ATC is a nonprofit corporation founded to develop structural engineering resources and applications to mitigate the effects of natural and other hazards on the built environment. Since its inception in the early 1970s, ATC has developed the technical basis for the current model national seismic design codes for buildings; the *de-facto* national standard for postearthquake safety evaluation of buildings; nationally applicable guidelines and procedures for the identification, evaluation, and rehabilitation of seismically hazardous buildings; and other widely used procedures and data to improve structural engineering practice. CUREe is a nonprofit organization formed to promote and conduct research and educational activities related to earthquake hazard mitigation. CUREe's eight institutional members are the California Institute of Technology, Stanford University, the University of California at Berkeley, the University of California at Davis, the University of California at Irvine, the University of California at Los Angeles, the University of California at San Diego, and the University of Southern California. These university earthquake research laboratory, library, computer and faculty resources are among the most extensive in the United States. The SAC Joint Venture allows these three organizations to combine their extensive and unique resources, augmented by consultants and subcontractor universities and organizations from across the nation, into an integrated team of practitioners and researchers, uniquely qualified to solve problems related to the seismic performance of steel moment-frame structures.

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TABLE OF CONTENTS

LIST OF FIGURES	xi
LIST OF TABLES.....	xii
1 INTRODUCTION.....	1-1
1.1 Purpose.....	1-1
1.2 Intent	1-3
1.3 Background	1-4
1.4 Application.....	1-11
1.5 Overview.....	1-11

Part I: Recommended Specifications

1 GENERAL.....	Part I: 1-1
1.1 Scope	1-1
1.2 Governing Specifications	1-1
1.2.1 American Institute of Steel Construction.....	1-1
1.2.2 American Welding Society	1-2
1.2.3 Research Council on Structural Connections	1-2
1.2.4 Building Code.....	1-2
1.3 Definitions.....	1-2
1.3.1 Building Official	1-2
1.3.2 Contractor	1-3
1.3.3 Contract Documents.....	1-3
1.3.4 Engineer	1-3
1.3.5 Heavy Structural Sections	1-3
1.3.6 Hold Point	1-3
1.3.7 Nondestructive testing	1-3
1.3.8 Observation Point.....	1-4
1.3.9 Owner.....	1-4
1.3.10 Quality Assurance	1-4
1.3.11 Quality Assurance Agency.....	1-4
1.3.12 Quality Assurance Plan.....	1-4
1.3.13 Quality Control	1-4
1.3.14 Quality Control Plan	1-4
1.3.15 Special Inspection	1-5
1.3.16 Special Inspector	1-5
1.3.17 Seismic-Force-Resisting System.....	1-5
1.3.18 Seismic Weld Demand and Consequence Categories.....	1-5
1.3.19 Structural Observation	1-6
1.3.20 Structural Steel Framing	1-6
1.3.21 Written Practice	1-6
1.4 Submittals	1-6

1.4.1	Shop Drawings.....	1-6
1.4.2	Erection Drawings.....	1-7
1.4.3	Erection Plans	1-7
1.4.4	Contractors Statement of Responsibility.....	1-8
1.4.5	Certificates of Compliance	1-8
1.4.6	Manufacturer's Test Reports	1-9
	1.4.6.1 Structural Steel	1-9
	1.4.6.2 Fastening Material	1-9
	1.4.6.3 Welding Material.....	1-10
	1.4.6.4 Shear Connectors (Shear Studs)	1-10
1.4.7	Procedures.....	1-10
	1.4.7.1 Fastener Installation Procedure	1-10
	1.4.7.2 Welding Procedure Specifications (WPS).....	1-11
	1.4.7.3 Welding Performance Qualification Records (WPQRs)	1-12
	1.4.7.4 Inspector Qualifications.....	1-13
	1.4.7.5 Contractor's Quality Control Plan.....	1-13
	1.4.7.6 Samples	1-13
1.5	Pre-fabrication / Pre-erection Conferences	1-13
2	PRODUCTS.....	Part I: 2-1
2.1	Structural Steel.....	2-1
	2.1.1 Supplemental Requirements for Structural Steel	2-1
	2.1.1.1 Wide Flange Structural Sections	2-1
	2.1.1.2 Heavy Sections	2-1
2.2	Fasteners	2-2
2.3	Anchor Rods	2-2
2.4	Welding Material	2-3
	2.4.1 Supplemental Requirements for Welding Materials	2-3
	2.4.1.1 Toughness Strength and Elongation	2-3
	2.4.1.2 Hydrogen Level	2-4
	2.4.1.3 Packaging Requirements	2-4
2.5	Shear Connectors (Shear Studs).....	2-5
3	EXECUTION.....	Part I: 3-1
3.1	Fabrication	3-1
	3.1.1 General	3-1
	3.1.2 Bolted Construction	3-1
	3.1.3 Welded Construction	3-2
	3.1.4 Headed Shear Studs	3-2
3.2	Erection	3-3
	3.2.1 General	3-3
	3.2.1.1 Storage and Handling	3-3
	3.2.1.2 Temporary Shoring and Bracing	3-3
	3.2.1.3 Erection Procedures.....	3-3
	3.2.1.4 Field Work for Other Trades	3-4

3.2.2	Bolted Construction	3-4
3.2.3	Welded Construction	3-4
3.2.4	Headed Shear Studs	3-4
3.2.5	Corrective Work.....	3-4
3.2.6	Thermal Cutting	3-4
3.3	Supplemental Welding Requirements.....	3-5
3.3.1	Welding Personnel Qualification.....	3-5
3.3.1.1	Supplemental Welding Personnel Testing.....	3-5
3.3.1.2	Qualification Period	3-5
3.3.2	Intermix of Filler Metals	3-6
3.3.3	Electrode Storage and Exposure Limits.....	3-6
3.3.4	Wind Velocity Limits.....	3-6
3.3.5	Minimum Preheat and Interpass Temperature	3-6
3.3.6	Maximum Preheat and Interpass Temperature	3-7
3.3.7	Nonfusable Backing	3-7
3.3.8	Peening.....	3-7
3.3.9	Controlled Cooling.....	3-8
3.3.10	Post Weld Heat Treatment	3-8
4	WELDED JOINT DETAILS	Part I: 4-1
4.1	Backing Bars	4-1
4.1.1	Heavy Section Splices Requiring Removal of Backing Bars	4-1
4.1.2	Moment Connection Joints Requiring Removal of Backing Bars	4-1
4.2	Weld Tabs	4-2
4.2.1	Use of Weld Tabs.....	4-2
4.2.2	Heavy Section Joint Weld Tab Removal and Finish	4-2
4.2.3	Moment Connection Weld Tab Removal and Finish	4-2
4.3	Weld Toes	4-3
4.4	Weld Access Holes	4-3
4.5	Web Weld Details	4-4
4.6	Doubler Plate Details	4-4
4.7	Column Continuity Plate Details	4-4
4.8	Welding Sequence for Moment Connection of Bottom Beam Flange	4-5
4.9	Improved Welded Unreinforced Flange Connection Details.....	4-6
4.9.1	Existing Web Connection Materials and Details	4-6
4.9.2	Replacement of Beam Flange Welds	4-6
4.9.3	New Welding Material.....	4-6
4.10	Haunched Connection Welding Details.....	4-7
4.10.1	Existing Web Connection Materials and Details	4-7
4.10.2	Flange Weld Details.....	4-7
4.10.3	New Welding Material.....	4-7
4.10.4	Haunch Welding Requirements	4-7
4.10.5	Continuity Plates and Stiffener Welding Requirements	4-8
4.11	Cover-Plated Moment-Connection Details.....	4-8
4.11.1	Existing Web Connection Materials and Details	4-8

4.11.2	Flange Weld Details.....	4-8
4.11.3	New Welding Material.....	4-8
4.11.4	Sequence of Assembly	4-8
5	FABRICATION	Part I: 5-1
5.1	Reduced Beam Sections (RBSs)	5-1
5.1.1	Holes and Attachments	5-1
5.1.2	RBS Cut Tolerances.....	5-1
5.1.3	Cut Surface Roughness	5-1
5.1.4	Gouges and Notches.....	5-1
5.1.5	Welded repair of Notches and Gouges	5-1
5.2	Heavy Sections.....	5-2
5.2.1	General	5-2
5.2.2	Access Hole Requirements	5-2
5.2.3	Welding.....	5-2
5.3	End Plate Moment Connections.....	5-2
5.3.1	Flange Welds	5-2
5.3.2	Web Welds.....	5-3
5.3.3	Stiffener Welds	5-3
5.3.4	Weld Access Hole.....	5-3
5.3.5	NDT Requirements	5-3
5.4	Bolted Connections.....	5-3
5.5	Repair of Discontinuities in Main Members.....	5-3
5.5.1	Tack Welds	5-4
5.5.2	Erection Aids	5-5
5.5.3	Air Carbon Arc Cutting and Thermal Cutting	5-5
5.6	K-Area Welding Limitations	5-5
5.7	Surface Finish	5-5
5.7.1	Flush Surfaces.....	5-5
5.7.2	Finish Methods and Values.....	5-5
5.8	Weld Acceptance Criteria	5-6
5.8.1	Engineer's Authority.....	5-6
5.8.2	Magnetic Particle Testing	5-6
5.8.3	Ultrasonic Testing – Flaw Detection	5-6
5.8.4	Ultrasonic Testing – Flaw Sizing.....	5-7
6	QUALITY CONTROL AND QUALITY ASSURANCE	Part I: 6-1
6.1	Specifications.....	6-1
6.1.1	Codes.....	6-1
6.1.2	Quality Assurance Agency Practices	6-1
6.1.3	Magnetic Particle Testing (MT).....	6-1
6.1.4	Ultrasonic Testing (UT).....	6-1
6.1.5	Nondestructive Testing Personnel Qualification	6-1
6.2	Submittals	6-2
6.2.1	Written Practice for Quality Assurance Agencies.....	6-2

6.2.1.1	Bolting Inspection Procedures.....	6-2
6.2.1.2	Welding Inspection Procedures	6-2
6.2.1.3	Shear Connector (Stud) Inspection Procedures	6-3
6.2.2	Written Practice for Nondestructive Testing Agencies.....	6-3
6.3	Inspector Qualifications	6-3
6.3.1	Special Inspector Qualifications	6-3
6.3.2	Welding Inspector Qualifications	6-3
6.3.3	NDT Personnel Qualifications	6-4
6.3.3.1	Supplementary NDT Personnel Qualification Testing	6-4
6.3.4	Bolting Inspector Qualifications	6-4
6.4	Contractor Tasks	6-4
6.5	Quality Assurance Agency Tasks	6-4
6.6	Welding Inspection	6-4
6.7	Nondestructive Testing of Welded Joints	6-6
6.7.1	Magnetic Particle Testing	6-6
6.7.2	Ultrasonic Testing	6-6
6.7.3	NDT Delay Periods	6-10
6.7.4	Nondestructive Testing Requirements	6-10
6.7.4.1	Heavy Sections	6-11
6.7.4.2	Lamellar Tearing	6-11
6.7.4.3	Column Splices.....	6-11
6.7.4.4	Column Webs at Continuity Plates	6-13
6.7.4.5	Column Webs at Doubler Plates	6-13
6.7.4.6	Weld Access Holes.....	6-13
6.7.4.7	Reduced Beam Section Repairs.....	6-13
6.8	Bolting Inspection	6-13
6.9	Shear Stud Welding Inspection.....	6-14
6.10	Special Inspection	6-14
APPENDIX A: WELD METAL / WELDING PROCEDURE SPECIFICATION TOUGHNESS VERIFICATION PROCEDURES		Part I: A-1
APPENDIX B	SUPPLEMENTAL WELDER QUALIFICATION TESTING PROCEDURE.....	Part I: B-1
APPENDIX C	SUPPLMENTAL CHARPY V-NOTCH TOUGHNESS TESTING FOR COMBINATIONS OF FILLER METALS	Part I: C-1
APPENDIX D	SUPPLEMENTAL TESTING FOR EXTENDED EXPOSURE LIMITS FOR FLUX-CORED ARC WELDING FILLER METALS	Part I: D-1
APPENDIX E	SUPPLEMENTAL ULTRASONIC TECHNICIAN TESTING.....	Part I: E-1
APPENDIX F	SUPPLEMENTAL MAGNETIC PARTICLE TESTING PROCEDURES	Part I: F-1

Part II: Recommended Quality Assurance Guidelines

1	GENERAL	Part II: 1-1
1.1	Scope	1-1
1.2	Terms	1-2
1.2.1	Quality Control	1-2
1.2.2	Quality Assurance	1-2
1.2.3	Quality Control Plan	1-3
1.2.4	Quality Assurance Plan	1-3
1.2.5	Contract Documents	1-4
1.2.6	Owner	1-5
1.2.7	Engineer	1-5
1.2.8	Contractor	1-5
1.2.9	Building Official	1-6
1.2.10	Quality Assurance Agency	1-6
1.2.11	Special Inspector	1-6
1.2.12	Special Inspection	1-6
1.2.12.1	Continuous Special Inspection	1-7
1.2.12.2	Periodic Special Inspection	1-7
1.2.13	Nondestructive testing	1-7
1.2.14	Structural Observation	1-7
1.2.15	Written Practice	1-8
1.2.16	Hold Point	1-9
1.2.17	Observation Point	1-9
1.3	Pre-Job Meeting	1-9
1.4	Fabrication and Erection Drawings	1-10
2	CONTRACTOR QUALIFICATIONS AND QUALITY TASKS	Part II: 2-1
2.1	Scope	2-1
2.2	Contractor Quality Control Plan	2-1
2.3	Contractor's Statement of Responsibility	2-2
2.4	Certification Programs	2-2
2.4.1	AISC Quality Certification	2-2
2.4.2	AISC Erector Certification	2-4
2.4.3	Building Code Evaluation Services	2-5
2.4.4	Alternatives to Certification	2-5
2.4.4.1	International Standardization Organization (ISO) 9000	2-4
2.4.4.2	Jurisdiction Evaluation	2-5
2.4.4.3	Individual Evaluation	2-5
2.5	Contractor Obligations	2-5
3	QUALITY ASSURANCE AGENCY QUALIFICATIONS AND QUALITY ASSURANCE TASKS	Part II: 3-1
3.1	Scope	3-1
3.2	Evaluation of Quality Assurance Agencies	3-1

3.3	Quality Assurance Agencies Qualifications.....	3-1
3.3.1	Testing Laboratory Accreditation Programs	3-1
3.3.1.1	National Voluntary Laboratory Accreditation Program (NVLAP).....	3-2
3.3.1.2	American Association for Laboratory Accreditation (A2LA).....	3-2
3.3.1.3	International Conference of Building Officials Evaluation Services, Inc. (ICBO ES)	3-2
3.3.1.4	Building Officials and Code Administrators Evaluation Services, Inc. (BOCA ES).....	3-2
3.3.1.5	Southern Building Code Congress International, Public Safety Testing, and Evaluation Services, Inc.	3-2
3.3.1.6	National Evaluation Services (NES)	3-3
3.3.1.7	American Welding Society (AWS)	3-3
3.3.1.8	American Council of Independent Laboratories (ACIL).....	3-3
3.3.2	Alternatives to Certification.....	3-3
3.4	Written Practice	3-3
3.4.1	Written Practice for Quality Assurance Agencies.....	3-3
3.4.2	Written Practice for Nondestructive Testing Agencies.....	3-4
3.5	Qualification of Inspection Personnel.....	3-4
3.5.1	Special Inspection Qualification and Inspection	3-5
3.5.1.1	ICBO Certified Special Inspector for Structural Steel and Welding	3-5
3.5.2	Welding Inspector Qualification and Certification.....	3-5
3.5.3	NDT Personnel and Qualification.....	3-7
3.5.3.1	NDT Level Requirements.....	3-7
3.5.3.2	Levels of NDT Qualification.....	3-8
3.5.3.2.1	Trainee	3-8
3.5.3.2.2	NDT Level I	3-8
3.5.3.2.3	NDT Level II	3-8
3.5.3.2.4	NDT Level III	3-8
3.5.3.3	Recertification of NDT Personnel	3-9
3.5.3.4	Suspension of Certification	3-9
3.5.3.5	Revocation of Certification	3-9
3.6	Inspection Tasks – General	3-10
3.7	Special Inspector Tasks.....	3-10
3.7.1	Quality Assurance Plan.....	3-10
3.7.2	Material	3-10
3.7.3	Contractor's QC Program	3-11
3.7.4	Inspector Qualifications	3-11
3.7.5	Steel Frame	3-11
3.7.6	Welding and Bolting	3-11
3.7.7	Records	3-11
3.7.8	Reports	3-11

4	STRUCTURAL STEEL	Part II: 4-1
4.1	Specification of Material.....	4-1
4.2	Submittals	4-1
4.3	Material Control.....	4-1
4.4	Quality Control – Structural Steel.....	4-1
4.5	Extent of Steel Inspection	4-2
4.6	Structural Steel Inspection Tasks.....	4-2
5	WELDING	Part II: 5-1
5.1	Specifications.....	5-1
5.1.1	Welding Material	5-1
5.1.2	Weld Acceptance Criteria	5-1
5.2	Submittals	5-1
5.2.1	Welding Material	5-1
5.2.1.1	Supplemental CVN Toughness Verification Tests.....	5-2
5.2.2	Welding Procedure Specifications	5-2
5.2.3	Other Submittals	5-3
5.3	Material Control	5-3
5.3.1	Storage	5-3
5.4	Quality Control and Assurance	5-4
5.5	Quality Control Tasks	5-5
5.5.1	Welding Quality Control Programs	5-5
5.6	Extent of Welding Inspection and Nondestructive Testing	5-5
5.7	Welding Inspector Tasks.....	5-6
5.8	NDT Technician Tasks	5-7
6	BOLTING	Part II: 6-1
6.1	Specifications.....	6-1
6.1.1	Bolting Material	6-1
6.1.2	Installation Requirements	6-1
6.2	Submittals	6-1
6.2.1	Material Certifications	6-1
6.2.2	Bolting Installation Procedures	6-1
6.2.3	Bolting Inspection Procedures	6-1
6.3	Material Controls	6-2
6.4	Quality Control and Quality Assurance	6-2
6.4.1	Extent of Bolting Inspection	6-2
6.4.2	Bolting Quality Control Program.....	6-2
6.5	Bolt Installer Qualification.....	6-3
6.6	Bolting Inspection Tasks.....	6-3
	REFERENCES, BIBLIOGRAPHY, AND ACRONYMS.....	R-1
	SAC PROJECT PARTICIPANTS	S-1

LIST OF FIGURES

Figure 1-1	Typical Welded Moment-Resisting Connection Prior to 1994.....	1-5
Figure 1-2	Common Zone of Fracture Initiation in Beam-Column Connection	1-6
Figure 1-3	Fractures of Beam to Column Joints.....	1-6
Figure 1-4	Column Fractures.....	1-7
Figure 1-5	Vertical Fracture through Beam Shear Plate Connection	1-7

Part I: Recommended Specifications

Figure B-1	Supplemental Welder Qualification Test Assembly	B-2
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Part II: Recommended Quality Assurance Guidelines

Figure 1-1	Structural Observation Checklist	1-8
Figure 2-1	Fabricator Evaluation Checklist.....	2-6
Figure 2-2	Erector Evaluation Checklist	2-11
Figure 3-1	Quality Assurance Agency Evaluation Checklist	3-12
Figure 4-1	Structural Steel Material Inspection.....	4-3
Figure 5-1	Checklist for Prefabrication Inspection for Welding	5-8
Figure 6-1	Bolting Material Inspection Record	6-5
Figure 6-2	Bolt Installer Qualification.....	6-7
Figure 6-3	Bolt Pre-Installation Assembly Tests.....	6-8
Figure 6-4	Bolted Joint Inspection Record.....	6-10

LIST OF TABLES

Part I: Recommended Specifications

Table 6-1	Process and Visual Welding Inspection Categories.....	6-6
Table 6-2	Process and Visual Welding Inspection Tasks	6-7
Table 6-3	Nondestructive Testing Requirements	6-12
Table A-1	WPS Toughness Verification Test - Welding and Preheat Conditions (°F).....	A-1

Part II: Recommended Quality Assurance Guidelines

Table 5-1	Seismic Weld Demand Categories.....	5-10
Table 5-2	Seismic Weld Consequence Categories.....	5-11
Table 5-3	Process and Visual Inspection Categories.....	5-11
Table 5-4	Nondestructive Testing	5-12
Table 5-5	Welding Inspection Checklist	5-13